

INCREASED PRODUCTIVITY

TRANSFER CAR

With Stedi-Stak Beds



DESCRIPTION

- Transfer Cars move loads from conveyor to conveyor in an aisle. The car travels in the aisle, guided by an in-floor track. Transfer Cars are typically equipped with two belt-powered conveyors that operate independently or in tandem, or with four conveyor beds as illustrated above. TCAR's can also be equipped with turning posts to rotate loads once onboard.
- Cars are of one-piece construction. The frame is flexible enough to follow the contour of the floor, yet rigid enough to transfer the weight of the load to the drive and braking wheels.
- Transfer Cars can be operator-controlled or integrated into an automatic conveyor system. A control console is provided for safety function, manual operation, and selection of automatic modes of operation.

FEATURES

- Equipped with 2.0 HP variable-speed AC conveyor drives.
- 10 HP variable-speed AC car drive with brake.
- Bumper and brake system permit standard 200 FPM (661 MPM) operation.
- Unmanned operation in an enclosed aisle can travel up to 350 FPM (107 MPM).
- Optional backup camera system available.
- Encoder systems for both car positioning and load measuring.
- Onboard programmable logic controller and diagnostic system.



TRANSFER CAR



SPECIFICATIONS

Between Frame Bed Widths:	1-4 Conveyor Beds 60", 72", 84" or 96" (1.5M, 1.8M, 2.1M, or 2.4M)	
Conveyor Bed Types:	Stedi-Stak Bed(s), Roller Conveyor (RC), and Powered Live Roller Conveyor (PLR)	
Car/Conveyor Lengths:	10'-0" (3M) Standard. Other lengths available dependent upon number of conveyor beds and size(s).	
Top of Roller Elevation:	12" (30.48cm) Standard	
Maximum Load Sizes:	Lengths: 10'-0" (3M) – 108" (2.75M) 8'-6" (2.6M) – 90" (2.75M) 8'-0" (2.4M) – 84" (2.1M)	Widths: Two 96" (2.4M) Beds – 203" (5.1M) Two 84" (2.1M) Beds – 179" (4.5M) Two 72" (1.8M) Beds – 155" (3.9M) Two 60" (3.3M) Beds – 131" (3.3M)
Load Rating:	10,000 lb (4,536 kg)	
Product Construction:	Chassis Outer Frame: Cross Members Wheel Boxes: Wheel Box Support Angle: Load Bearing Wheels: Drive Wheels:	3/4" x 4" x 8"(19 x 102 x 203mm)1/2" x 4" x 8"(15 x 102 x 203mm)3/4" x 10 x 19 1/2"(19 x 152mm)1/2" x 4" x 8"(15 x 102 x 203mm)3" W x 8" Diameter(76 x 203mm)5" W x 14 1/2" Diameter(128 x 368mm)
Drive Components:	10 HP brake motor for speeds from $0 - 350$ FPM (0-107 MPM). The 2- 15/16" (75mm) drive shaft is driven using double 80# roller chain. Components are located under the drive end deck plate which is hinged for ease of maintenance. 24-Volt Controls standard. 110-Volt controls available.	
Safety Package:	All cars equipped with laser proximity bumpers on both ends and warning system consisting of a buzzer and flashing light. Optional backup camera system is also available.	



P.O Box 4499 * 6 Millrace Drive Lynchburg, Virginia 24502-0499 Phone (434) 385-6699 * Fax: (434) 385-9404 Website: <u>www.acsconveyor.com</u>